

PRIMARY DESIGNS BEND TOOLING

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TUBE DIAMETER	CENTRE LINE RADIUS	MATERIAL THICKNESS(mm)	GRIP LENGTH	MM/DEG
19.05mm	63.50mm	1.20mm /2.41mm	125mm	1.11mm
22.22mm	50.00mm	0.90mm/1.20mm	100mm	0.88mm
25.40mm	63.50mm	1.50mm/2.41mm	125mm	1.11mm
28.57mm	63.50mm	1.50mm/2.41mm	125mm	1.11mm
31.75mm	55.00mm	0.90mm/1.20mm/1.50mm	110mm	0.96mm
31.75mm	86.00mm	0.90mm/1.20mm/1.50mm	110mm	1.50mm
34.92mm	120.00mm	no mandrels	125mm	2.09mm
38.10mm	63.50mm	0.90mm/1.20mm/1.50mm/2.41mm	140mm	1.11mm
41.27mm	44.45mm	0.90mm/1.20mm/1.50mm/2.41mm	125mm	0.77mm
41.27mm	57.15mm	0.90mm/1.20mm/1.50mm/2.41mm	125mm	0.99mm
42.00mm	44.45mm	1.50mm/2.00mm	125mm	0.77mm
42.00mm	57.15mm	1.50mm/2.00mm	125mm	0.99mm
44.45mm	44.45mm	0.70mm/0.90mm/1.20mm/1.50mm/1.80mm/2.00mm	150mm	0.77mm
44.45mm	57.15mm	0.70mm/0.90mm/1.20mm/1.50mm/1.80mm/2.00mm	150mm	0.99mm
44.45mm	63.50mm	0.70mm/0.90mm/1.20mm/1.50mm/1.80mm/2.00mm	180mm	1.11mm
44.45mm	133.35mm	0.70mm/0.90mm/1.20mm/1.50mm/1.80mm/2.00mm	180mm	2.32mm
47.62mm	50.80mm	0.50mm/0.70mm/0.90mm/1.20mm/1.50mm	150mm	0.88mm
47.62mm	69.85mm	0.50mm/0.70mm/0.90mm/1.20mm/1.50mm	180mm	1.21mm
47.62mm	101.60mm	0.50mm/0.70mm/0.90mm/1.20mm/1.50mm	180mm	1.77mm
49.80mm	49.80mm	0.63mm	150mm	0.87mm
49.80mm	75.00mm	0.63mm	150mm	1.30mm
50.80mm	50.80mm	0.50mm/0.70mm/0.90mm/1.20mm/1.50mm/2.00mm	150mm	0.88mm
50.80mm	63.50mm	0.50mm/0.70mm/0.90mm/1.20mm/1.50mm/2.00mm	180mm	1.11mm
50.80mm	76.20mm	0.50mm/0.70mm/0.90mm/1.20mm/1.50mm/2.00mm	180mm	1.33mm
50.80mm	101.60mm	0.50mm/0.70mm/0.90mm/1.20mm/1.50mm/2.00mm	180mm	1.77mm
54.00mm	54.00mm	0.50mm/0.70mm/0.90mm/1.20mm/1.50mm	150mm	0.94mm
54.00mm	63.50mm	0.50mm/0.70mm/0.90mm/1.20mm/1.50mm	150mm	1.11mm
54.00mm	69.85mm	0.50mm/0.70mm/0.90mm/1.20mm/1.50mm	125mm	1.21mm
54.00mm	76.20mm	0.50mm/0.70mm/0.90mm/1.20mm/1.50mm	125mm	1.33mm
55.40mm	55.40mm	0.50mm/0.63mm/0.70mm/0.90mm	150mm	0.96mm
55.40mm	65.20mm	0.50mm/0.63mm/0.70mm/0.90mm	150mm	1.13mm
55.40mm	71.70mm	0.50mm/0.63mm/0.70mm/0.90mm	150mm	1.25mm
55.40mm	78.20mm	0.50mm/0.63mm/0.70mm/0.90mm	150mm	1.36mm
55.40mm	104.30mm	0.50mm/0.63mm/0.70mm/0.90mm	150mm	1.82mm
55.40mm	136.90mm	0.50mm/0.63mm/0.70mm/0.90mm	150mm	2.38mm
55.80mm	56.00mm	0.90mm	150mm	0.97mm
55.80mm	65.00mm	0.90mm	150mm	1.13mm
57.15mm	76.20mm	1.20mm/1.50mm	150mm	1.33mm
60.30mm	60.00mm	0.50mm/0.70mm/0.90mm/1.20mm	150mm	1.04mm
60.30mm	76.20mm	0.50mm/0.70mm/0.90mm/1.20mm	150mm	1.33mm
62.00mm	62.00mm	0.50mm/0.63mm/0.70mm/0.90mm	150mm	1.08mm
62.00mm	78.30mm	0.50mm/0.63mm/0.70mm/0.90mm	150mm	1.36mm
62.00mm	104.00mm	0.50mm/0.63mm/0.70mm/0.90mm	150mm	1.81mm
62.00mm	137.00mm	0.50mm/0.63mm/0.70mm/0.90mm	150mm	2.39mm
62.40mm	62.40mm	0.63mm/0.9mm	150mm	1.08mm
63.50mm	60.00mm	0.50mm/0.70mm/0.90mm/1.20mm/1.50mm	150mm	1.04mm
63.50mm	76.20mm	0.50mm/0.70mm/0.90mm/1.20mm/1.50mm	150mm	1.33mm
69.85mm	114.30mm	0.70mm/1.20mm	150mm	1.99mm
70.40mm	70.40mm	0.50mm/0.70mm/0.90mm/1.20mm	150mm	1.22mm
76.20mm	76.20mm	0.50mm/0.70mm/0.90mm/1.20mm/1.50mm	180mm	1.33mm
76.20mm	114.30mm	0.50mm/0.70mm/0.90mm/1.20mm/1.50mm	180mm	1.99mm
82.55mm	82.55mm	0.70mm	240mm	1.44mm